



# Fulflo® Flo-Pac®+ Filter Cartridges

■ Cellulosic/Phenolic

## Pleated Series

### Special Construction for Organic Solvent Filtration

Parker Fulflo® Flo-Pac®+ Cartridges are the filters of choice for many industrial filtration requirements. Flo-Pac+ Pleated Cartridges are manufactured with premium grade, phenolic impregnated cellulosic filter media for long service life, high flow rate and low pressure drop. Unique epoxy resin bonding of end caps, pleat side seal and gaskets provides excellent resistance to most organic solvents.

Flo-Pac+ Pleated Cartridges are available in 0.5µm, 1µm, 5µm, 10µm, 20µm, 30µm, and 60µm pore sizes (95% removal;  $\beta = 20$ ).

### Applications

- Alcohols  
(methanol, ethanol, butanol)
- Aromatic Hydrocarbons  
(toluene, xylene, benzene)
- Aliphatic Hydrocarbons  
(hexane, pentane, naphtha)
- Ketones  
(acetone, isophorone,  
methyl ethyl ketone)
- Halogenated Hydrocarbons  
(methylene chloride, chloroform,  
perchloroethylene)
- Ethers  
(THF, dioxane)
- Glycols  
(EG, PEG, DEG)
- Amines  
(DEA, TEA, DMEA)
- Esters  
(ethyl acetate, cellosolve acetate)



### Features and Benefits

- Epoxy bonding of end caps, pleat side seal and gaskets provides resistance to most organic solvents.
- Premium pleated cellulosic media allow high flow capacity at low pressure drop.
- Available in a variety of sizes and configurations to fit most industrial vessels.
- Impregnated phenolic resin provides strength, integrity and high contaminant capacity.
- Suitable for operating temperatures to 250°F (121°C).
- Perforated outer metal sleeve protects the media against damage.
- ETP (Electro-tin-plated) steel metal components for aqueous and oil-based applications.
- Gaskets provide positive seals and are available in Viton,\* cork and standard Vellumoid.
- Recommended range is pH 4-10. Please call for specific recommendation.
- Spiral core withstands pressure surges to 100 psid.

### Process Filtration Division



# Pleated Series

## Specifications

### Filtration Ratings:

- 95% at 0.5µm, 1µm, 5µm, 10µm, 20µm, 30µm, and 60µm pore sizes

### Materials of Construction:

- Filter Media: phenolic impregnated cellulose
- Cores: ETP steel
- End Caps: ETP steel
- Sleeve: ETP steel
- Adhesive: epoxy
- End Seals: Vellumoid (standard), Viton,\* cork

### FP+ Length Factor

Style	Length Factor
310	1.0
320	2.0
330	3.0
340	4.0
614	3.6
629	7.2
718	6.5
736	13.0

### FP+ Flow Factors (psid/gpm @ 1 cks)

Rating µm	Flow Factor
0.5	0.0260
1	0.0170
5	0.0020
10	0.0018
20	0.0010
30	0.0009
60	0.0005

### Maximum Recommended Operating Conditions:

- Temperature: 250°F (121°C)
- Change Out ΔP: 35 psi (2.4 bar)
- Flow Rate per Single Length Cartridge:
 

300 Series	7 gpm
600 Series (3-1/2 in ID)	50 gpm
600 Series (1-9/16 in ID)	35 gpm
700 Series	50 gpm
- Differential Pressure: 70 psi (4.8 bar)

### Dimensions:

300 Series - 2-1/2 in OD x 1 in ID x 9-5/8 in, 19-3/4 in, 29-1/4 in, 29-5/8 in and 40 in long

- 600 Series - 6-1/4 in OD x 3-1/2 in ID or 1-9/16 in ID x 14-3/8 in long or 29 in long

- 700 Series - 6-1/4 in OD x 2-5/8 in or 2-1/8 in ID x 18 in or 36 in long

### Packaging:

- 300 Series - 310 - 24/carton (12 lb ≈ shipping weight)  
320 - 12/carton (12 lb ≈ shipping weight)  
330 - 12/carton (18 lb ≈ shipping weight)  
340 - 12/carton (24 lb ≈ shipping weight)
- 600 Series - 614 - 6/carton (20 lb ≈ shipping weight)  
629 - 6/carton (40 lb ≈ shipping weight)
- 700 Series - 718 - 6/carton (20 lb ≈ shipping weight)  
736 - 4/carton (26 lb ≈ shipping weight)

### Liquid Particle Retention Ratings (µm) at Removal Efficiencies of:

Cartridge	β=5000 Absolute	β=1000 99.9%	β=100 99%	β=20 95%
FPE-0.5	12	10	3	0.5
FPE-1	15	12	6	1
FPE-5	30	20	9	5
FPE-10	50	35	18	10
FPE-20	90	70	40	20
FPE-30	100	85	50	30
FPE-60	200	150	90	60

### Flow Rate and Pressure Drop Formulae:

$$\text{Flow Rate (gpm)} = \frac{\text{Clean } \Delta P \times \text{Length Factor}}{\text{Viscosity} \times \text{Flow Factor}}$$

$$\text{Clean } \Delta P = \frac{\text{Flow Rate} \times \text{Viscosity} \times \text{Flow Factor}}{\text{Length Factor}}$$

## Ordering Information

FPE	7	18	—	5	—	8	A
Cartridge Code	Outside Diameter	Length		Micron Rating (µm)		Inside Diameter	Seals
FPE = Flo-Pac+	3 = 2-1/2 in (300 Series)	(code) (in)	(series)	0.5		None = 1 in (300 Series)	A = Vellumoid
	6 = 6-1/4 in (600 Series)	10 9-5/8	300	1		None = 3-1/2 in (600 Series)	C = Cork
	7 = 6-1/4 in (700 Series)	14 14-3/8	600	5		None = 2-5/8 in (700 Series)	V = Viton*
		18 18	700	10		8 = 2-1/8 in (700 Series)	
		20 19-3/4	300	20		1 = 1-9/16 in (600 Series)	
		29 29	600	30			
		29 29-1/4	300	60			
		30 29-5/8	300				
		36 36	700				
		40 40	300				

\* A trademark of E. I. duPont de Nemours & Co.

## Process Filtration Division

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